



**BULLPUP
TACTICAL
SHOTGUN**

USER MANUAL

V.02

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SAFETY INSTRUCTIONS

THESE SAFETY WARNINGS ARE FOR YOUR PROTECTION AS WELL AS THE SAFETY OF OTHERS. DISREGARDING INFORMATION IN THIS MANUAL COULD RESULT IN SERIOUS INJURY OR DEATH TO YOU OR THOSE AROUND YOU.

Be certain this owner's manual is available for reference and is kept with this firearm if transferred to another party. If this manual is lost or misplaced, contact us.

After performing any work on your firearm such as cleaning, adjustments, disassembly or installation of any accessory, the firearm should be re-checked for proper functioning before firing live ammunition.

Firearms are complex mechanisms. Any modification, alteration, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm, and could cause serious injury or death to you or those around you. The firearm's owner must accept full responsibility for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.

If you do not understand any of the material in this manual or have any questions, contact the Product Service Center or a qualified gunsmith.

Do not attempt to load, handle or use your WINMARK firearm until you read and understand the information contained in this owner's manual. Before handling your firearm, you should learn how it operates and how to maintain it. This includes knowing its basic parts, how the manual safety and other

safety features operate, how to safely open and close the action and how to safely load and unload ammunition from the firearm. Improper use and handling is dangerous and could cause serious injury or death to you or those around you. All users of the firearm must become thoroughly familiar with the instructions in this manual.

As the owner of a firearm, you must undertake the full-time responsibility of safe firearms handling for "your own safety and the safety of those around you:

- Keep all firearms and ammunition out of the reach of children.
- Store your firearms and ammunition separately.
- Never store a loaded firearm.
- Never leave a loaded firearm unattended.
- Never transport a loaded firearm in a vehicle.
- Unload your firearm when you have stopped shooting and when you have to climb a tree, fence, cross a slippery surface or have to transport it in a vehicle.
- The safety should remain fully in the "S" (SAFE) position and the firearm unloaded at all times until you are in a place where it is safe to shoot, keeping your finger off the trigger and outside of the trigger guard until you are aiming at the intended target and have decided to fire.
- Never shoot at water, rocks or any hard surface. Shots may glance off such surfaces and cause injuries.
- Do not use alcohol or drugs before or while handling firearms.
- Do not touch the trigger while the safety is being engaged or disengaged.

Always point the muzzle of your firearm in a safe direction, regardless of whether the firearm is loaded or unloaded. You should become thoroughly familiar with the function and operation of this firearm and the instructions supplied with it.

Always treat every firearm as if it is loaded. Give your firearm to someone with the action open (bolt fully rearward), and the safety fully in the “S” (SAFE) position. Insist on the same procedure when receiving a firearm from someone else. Learn the location of all the safety features of your firearm and how they operate.

Always wear eye and ear protection when shooting. Shooting without proper ear protection can cause hearing damage. The use of eye protection during any type of shooting is important to protect your vision. When using a firearm with mounted optics, maintain an adequate distance between the rear of the scope and your face at all times. Be certain the scope installation does not interfere with access to, or the proper functioning of the safety.

We specifically disclaim any responsibility for damage or injury whatsoever occurring in connection with, or as a result of, the use of faulty, or non-SAAMI standard, or “remanufactured” or hand-loaded (reloaded) ammunition. Additionally, we disclaim any responsibility for damage or injury which results from any modifications or changes that are not a part of the firearm as delivered from the factory.

Learn to clean your firearm thoroughly and make certain no oil, grease or other materials are blocking the barrel. Obstructions of any kind can cause damage to the firearm and could cause serious injury or death to you or those around you.

Practice proper firearm maintenance and safety. Make sure all exposed metal surfaces are coated with a thin film of oil, especially after being exposed to damp weather. (See “Cleaning and Lubrication” section of this manual) Do not plug the barrel or store in a fabric-lined case, which will absorb lubricants from the firearm. Before using after storage, follow complete instructions stated in this manual for re-familiarization with the firearm. A thorough inspection and function test should be performed before going into the field. Have your firearm periodically checked by a qualified gunsmith

I We strongly suggest that you check with your local licensed retailer or state police for additional information concerning firearms ownership, or hunting or target shooting rules that may be required by local law or regulation. Since such rules and regulations are subject to change, local authorities are in the best position to advise you on such matters.

A GUN OWNER'S RESPONSIBILITY

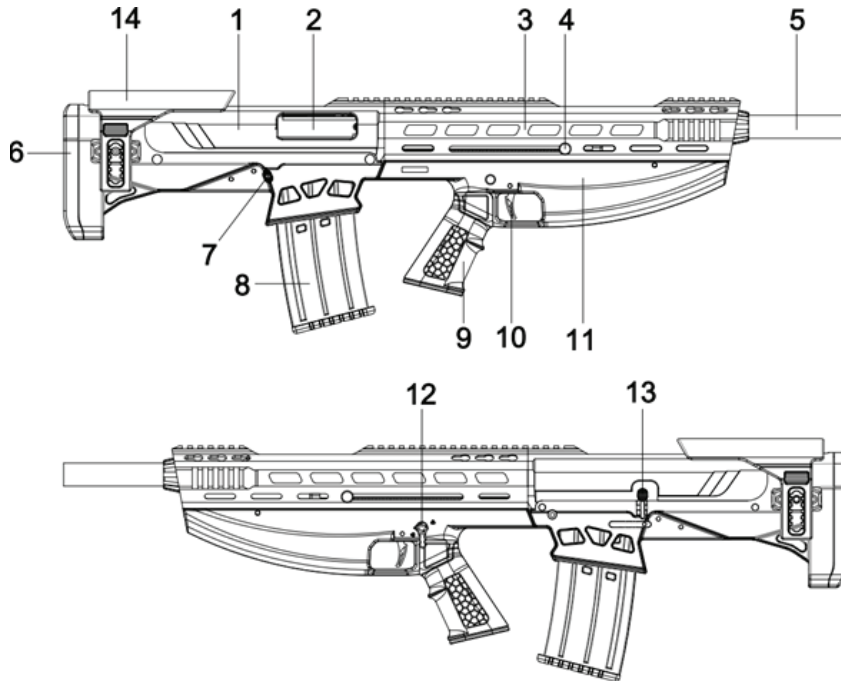
As the owner of a firearm you have the responsibility and obligation of ensuring that any and all shooting activities are safe for everyone. This requires your personal commitment to carefully read, fully understand, and exercise the principles of proper firearm safety at all times.

DISCLAIMER

THE FIREARM IN WHICH THESE SAFETY RULES APPLY IS SOLD UNDER THE EXPRESSED CONDITIONS THAT THE MANUFACTURER ACCEPTS NO LIABILITY IN PART OR WHOLE FOR BODILY INJURY, DEATH, OR PROPERTY DAMAGE FROM:

- IMPROPERLY OR CARELESSLY HANDLING THE FIREARM. USING DEFECTIVE,
- IMPROPER CALIBER, HAND-LOADED, OR RELOADED AMMUNITION.
- INADEQUATE MAINTENANCE OF THE SHOTGUN RESULTING IN CORROSION OR DAMAGE,
- NEGLIGENCE OF MALFUNCTIONS.
- RESALE IN CONTRADICTION OF ANY APPLICABLE LAWS OR REGULATIONS,
- ALTERING OR CONVERTING THE FIREARM'S ORIGINAL AESTHETIC, FUNCTIONING MECHANISMS, ACCESSORIES, OR MECHANICAL CONFIGURATION,
- DISCHARGING WITH CRIMINAL INTENT OR NEGLIGENCE.
- FAILURE TO UNDERSTAND, ADHERE TO, AND FOLLOW THE RULES OF FIREARM SAFETY WHEN USING OR HANDLING THE FIREARM.
- OR ANY OTHER CIRCUMSTANCES OUTSIDE THE MANUFACTURER'S DIRECT OR IMMEDIATE CONTROL.

1. GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS



1. UPPER RECEIVER
2. BOLT
3. HANDGUARD
4. CHARGING HANDLE
5. BARREL
6. RECOIL PAD
7. MAGAZINE PLUG
8. MAGAZINE
9. PISTOL GRIP
10. TRIGGER
11. LOWER RECEIVER
12. SAFETY SELECTOR
13. BOLT STOP
14. CHEEK RISER

! Removal of the magazine will not unload the firearm! Removing the magazine will not remove any shotshell which is in the firearm's chamber! A shotshell in the firearm's chamber

can still be fired, even after the firearm's magazine has been removed! After you remove the magazine always visually and physically inspect the chamber and receiver to ensure the firearm is completely

! FIREARM CAN FIRE WITH MAGAZINE REMOVED.

2.MECHANICAL SAFETY

- The safety button is located on the left side of the lower receiver and must be manually moved to the desired position by the shooter.



FIRE POSITION



SAFE POSITION

I Remember, a firearm's manual safety is a mechanical device which can never replace safe firearm handling practices.

Because any mechanical device can fail, never rely on any mechanism or safety device to prevent the dangers of careless handling or pointing a firearm in an unsafe direction.

The safety is set in the “S” (SAFE) or “F” (FIRE) position by moving the safety button.

The safety should remain fully rearward in the “S” (SAFE) position and the firearm unloaded at all times until you are in a place where it is safe to shoot, keeping your finger off the trigger and outside of the trigger guard until you are aiming at the intended target and have decided to fire.

3.REMOVING THE MAGAZINE

Removal of the magazine will not unload the firearm! Removing the magazine will not remove any shotshell which is in the firearm’s chamber! A shotshell in the firearm’s chamber can still be fired, even after the firearm’s magazine has been removed! After you remove the magazine always visually and physically inspect the chamber and receiver to ensure the firearm is completely unloaded!

FIREARM CAN FIRE WITH MAGAZINE REMOVED.

- This firearm is equipped with a removable magazine. The magazine can be removed with the action in the open or closed position. Remove the magazine by pushing the magazine release button on right side of the lower receiver while grasping and rotating the magazine forward, pull it away from the firearm.



4. BEFORE REMOVING THE FIREARM

I Before loading, move the safety button fully rearward to the "S" (SAFE) position.

I Before loading, with the bolt in the open position, visually and physically inspect the chamber and bore of the barrel for any obstruction, excessive oil or grease. (The chamber is the rear portion of the barrel which will contain the shotshell.) Obstructions of any kind can cause damage to the firearm and could cause serious injury or death to you or those around you.

During loading never allow fingers or any objects to contact the trigger. Keep the muzzle pointed in a safe direction at all times.

Do not load the firearm until ready for use! Unload firearm when shooting has been completed! The safety button should always be fully rearward in the “S” (SAFE) position whether the firearm is loaded or not.

Check to be certain that the correct ammunition has been selected for use. Ensure it is the same gauge and length shotshell as designated on the barrel.

5.LOADING THE MAGAZINE

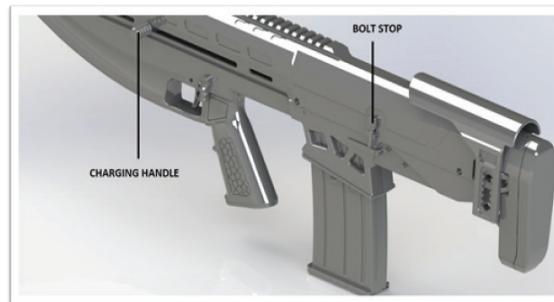
Check to be certain that the correct ammunition has been selected for use. Ensure it is the same gauge and length shotshell as designated on the barrel.

- The magazine should be loaded before inserting it into the firearm. Remove it from the firearm as described in the “Removing the Magazine” section of this manual
- Load the magazine by inserting one shotshell at a time. Press down against the follower and then push the shotshell fully rearward until the shotshell is fixed between the magazine “lips”. Repeat the operation until the magazine has reached its full capacity, or until the desired number of shotshells have been loaded.

6.LOADING THE FIREARM

Point the muzzle in a safe direction and ensure the safety button is positioned fully rearward in the “S” (SAFE) position.

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- Insert the magazine into the firearm by hooking the magazine hook (on the magazine) onto the magazine retainer (in the lower receiver) and push it until it is retained by the magazine catch. Pull on the magazine to make sure that it is firmly locked in place.



- Close the action by pushing the bolt stop button if the bolt is at open position. If the bolt is at close position then pull the charging handle to fully rearward and leave it. The bolt will push one shotshell from the magazine into the chamber. The firearm is now loaded.
- The charging handle which is located on the handguard can be easily disassembled with rotating to the left and pulling. By this way you can use left or right side of handguard for charging handle.

█ The firearm is now loaded and will fire if the trigger is pressed whether the magazine is in the firearm or not.

█ To minimize the risk of unintended firing, the safety button should remain fully rearward in the “S” (SAFE) position and the firearm unloaded at all times until you are in a place where it is safe to shoot, keeping your finger off the trigger and outside of the trigger guard until you are aiming at the intended target and have decided to fire.

7.UNLOADING THE FIREARM

- Move the safety button fully rearward to the “S” (SAFE) position. During unloading, never allow fingers or any other objects to contact the trigger. KEEP BARREL POINTED IN A SAFE DIRECTION AT ALL TIMES
- Remove the magazine by pushing the magazine release button on right side of the lower receiver, while grasping and rotating the magazine forward, pull it away from the firearm. If the bolt at close position pull it to fully rearward, this should extract a loaded shotshell from the chamber.

■ After unloading always visually and physically inspect the chamber, receiver and magazine to make sure that all of the shotshells have been removed.

8.FIRING

- With the firearm pointed in a safe direction, held in the proper firing position, keep your finger off the trigger and outside the trigger guard until you are aiming at the intended target and have decided to fire. Move the safety button forward to the “F” (FIRE) position. Once you intend to shoot, pulling the trigger through its full travel to the rear will fire the firearm
- As the firearm is designed as a semi-automatic. Following the firing, the cycle is completed automatically which means that next shotshell is loaded to the chamber without any subsequent action by user.

■ As a safety procedure, every time shooting is interrupted or the firearm is unloaded, move the safety button fully rearward to the “S” (SAFE) position, pull the charging handle fully rearward and leave the bolt in the open position. Always visually and physically inspect the chamber, receiver, and magazine to make sure that all shotshells have been removed.

Should a shotshell fail to fire after pulling the trigger, move the safety button fully rearward to the “S” (SAFE) position, keep the firearm pointed in a safe direction for at least 30 seconds in case of a “hangfire” (delayed firing of the shotshell after being struck by the firing pin). Then remove the magazine (as it may still have loaded shotshells), pull the charging handle fully rearward and extract and eject the misfired shotshell.

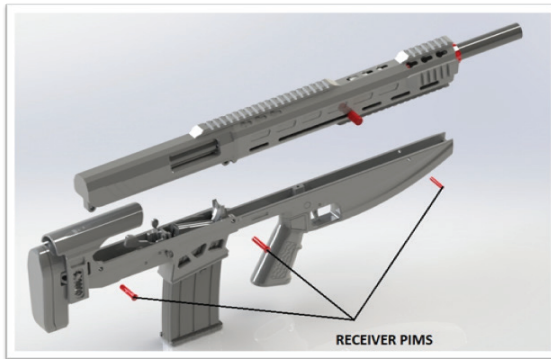
If at any time during firing, the sound of any given shotshell is noticeably louder or softer than previous shotshells fired, STOP! Do not load or fire additional shotshells until you have safely unloaded your firearm, moved the safety button fully rearward to the “S” (SAFE) position and inspected it for possible damage or obstruction in the chamber or bore. (The bore is the inside surface of the barrel.) Firing the firearm with a bore obstruction can cause damage to the firearm and could cause serious injury or death to you or those around you.

If the need to inspect your firearm for possible damage or obstructions in the chamber or bore arises, keep the barrel pointed in a safe direction. Remove the magazine (as it may still have loaded shotshells in it) while keeping the ejection port and magazine well opening of the firearm turned away from your face (to protect your eyes in the event a defective shotshell explodes). Pull the charging handle fully rearward and leave the bolt in the open position. Visually and physically inspect the chamber and receiver to make sure that all of the shotshells have been removed. After unloading, inspect your firearm for possible damage or obstructions in the chamber or bore.

9.DISASSEMBLY

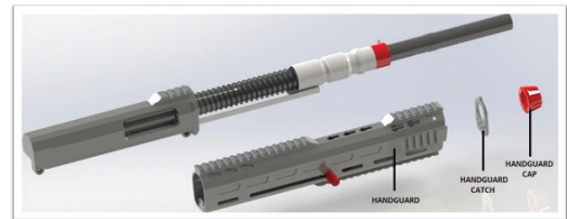
Move the safety button fully rearward to the “S” (SAFE) position. Pull the charging handle fully rearward and leave the bolt in the open position. Visually and physically inspect the chamber, receiver and magazine to make sure that all of the shotshells have been removed before disassembling the firearm. Always wear eye protection during disassembly and cleaning.

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- Using a small punch, push out the receiver pins and remove them from the upper receiver. Disassembly upper receiver and barrel from lower receiver.



- Remove the flash hider by turning it counterclockwise until the threads are completely disengaged from the end of the barrel.
- Remove the handguard cap by turning it counterclockwise with its special wrench and disassembly it from barrel.
- Remove the handguard catch and handguard from the barrel.

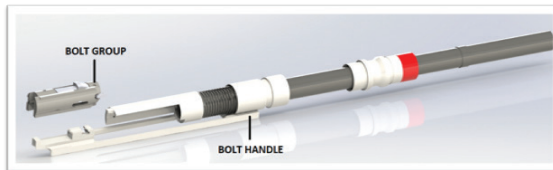
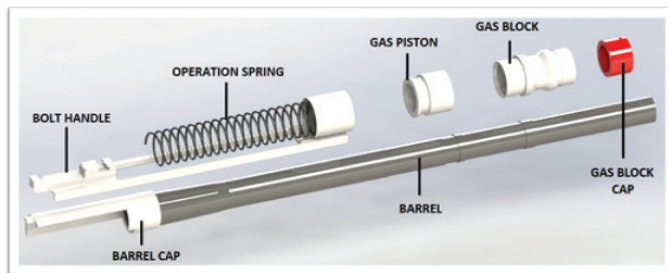
- Remove the stay bolts under the upper receiver with an allen wrench (4) and disassembly upper receiver from barrel group.





- Loose the gas block cap stay bolt. Pull the bolt handle due barrel cap and remove the bolt group from barrel. Disassembly gas block cap, gas

block, gas piston, bolt handle and operation spring from barrel.



10. FUNCTION TESTING

AFTER PERFORMING ANY WORK ON YOUR FIREARM SUCH AS CLEANING, DISASSEMBLY OR INSTALLATION OF ANY ACCESSORY, CHECK YOUR FIREARM FOR PROPER FUNCTIONING BEFORE FIRING ANY LIVE AMMUNITION.

- Move the safety button fully rearward to the “S” (SAFE) position and keep barrel pointed in a safe direction.
- Open the action, visually and physically check chamber, receiver and magazine to be certain the firearm is unloaded.

KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AT ALL TIMES THROUGHOUT THE FOLLOWING STEPS! FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH IF THE FIREARM HAS NOT BEEN PROPERLY UNLOADED AND FIRES WHILE YOU ARE TESTING ITS FUNCTION.

- Pull the charging handle. Open and close the action several times to check for free movement of the action assembly.
- Close the action by moving the charging handle fully forward and leave the safety button in the “S” (SAFE) position. Pull the trigger fully rearward. The hammer should not fall (No Fire)
- Remove your finger from the trigger. Move the safety button to the “F” (FIRE) position. The hammer should not fall (No Fire).
- Leave the safety button in the “F” (FIRE) position.
- Pull the trigger rearward. The hammer should fall (Fire).
- Open the action by moving the forearm fully rearward. Move the safety button fully rearward to the “S” (SAFE) position.

I F YOUR FIREARM DOES NOT PERFORM AS DESCRIBED IN ANY OF THE ABOVE STEPS, CONTACT THE FACTORY AUTHORIZED PRODUCT SERVICE CENTER IMMEDIATELY. DO NOT ATTEMPT TO USE THE FIREARM.

I Firearms are complicated mechanisms. Any modification, alterations, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm and could cause serious injury or death to you or those around you. The firearm's owner must accept full responsibility for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.

11.MAINTENANCE

- DISASSEMBLE YOUR SHOTGUN.
- USING A PROPER CLEANING ROD, RUN A SOLVENT-WETTED PATCH THROUGH THE BORE SEVERAL TIMES. THIS WILL THEN BE FOLLOWED BY RUNNING DRY PATCHES THROUGH THE BORE TO REMOVE ANY DEBRIS OR RESIDUE.
- IF THE BORE IS LEADED TO THE EXTENT THAT THE ABOVE PATCH CLEANING PROCEDURE DID NOT REMOVE THE LEAD, THEN SCRUB THE BORE FULL LENGTH WITH A SOLVENT-WETTED BRASS BRISTLE BRUSH. WHEN THE LEADING IS LOOSE THEN REPEAT STEP #2.
- THE SURFACES OF BOLT CARRIER, EJECTOR, AND INSIDE SURFACES OF THE RECEIVER SHOULD BE COATED VERY LIGHTLY WITH NON-PENETRATING LUBRICATING OIL.

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- REASSEMBLE THE SHOTGUN AND WIPE THE EXTERIOR METAL SURFACES SPARINGLY WITH AN OILED CLOTH. SWAB THE BORE WITH AN OILY PATCH BEFORE STORING THE FIREARM.
 - PLACE THE SHOTGUN IN A SAFE, LOCKED STORAGE SPACE WHERE UNAUTHORIZED PERSONS CANNOT ACCESS THE FIREARM. NEVER STORE THE SHOTGUN IN A LEATHER CASE AS LEATHER ATTRACTS

12. WARRANTY

The manufacturer provides to the original retail purchaser a LIMITED WARRANTY for a period of six (6) year from the date of purchase against defects in material or workmanship. It will be the discretion of the manufacturer and importer as to whether the parts/labor or replacement will result in a charge to the consumer. The importer or manufacturer has the right to research, inspect, and test the weapon to assess any claim made under the warranty

13. WARRANTY EXCLUSIONS

The warranty is VOID if the firearm has been altered, abused, misused, damaged by accident, fired with hand loaded or reloaded ammunition, obstructions in the barrel, or damage due to failure to provide regular and necessary maintenance. Also this warranty is VOID if any unauthorized repair or alteration is performed on the firearm.



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